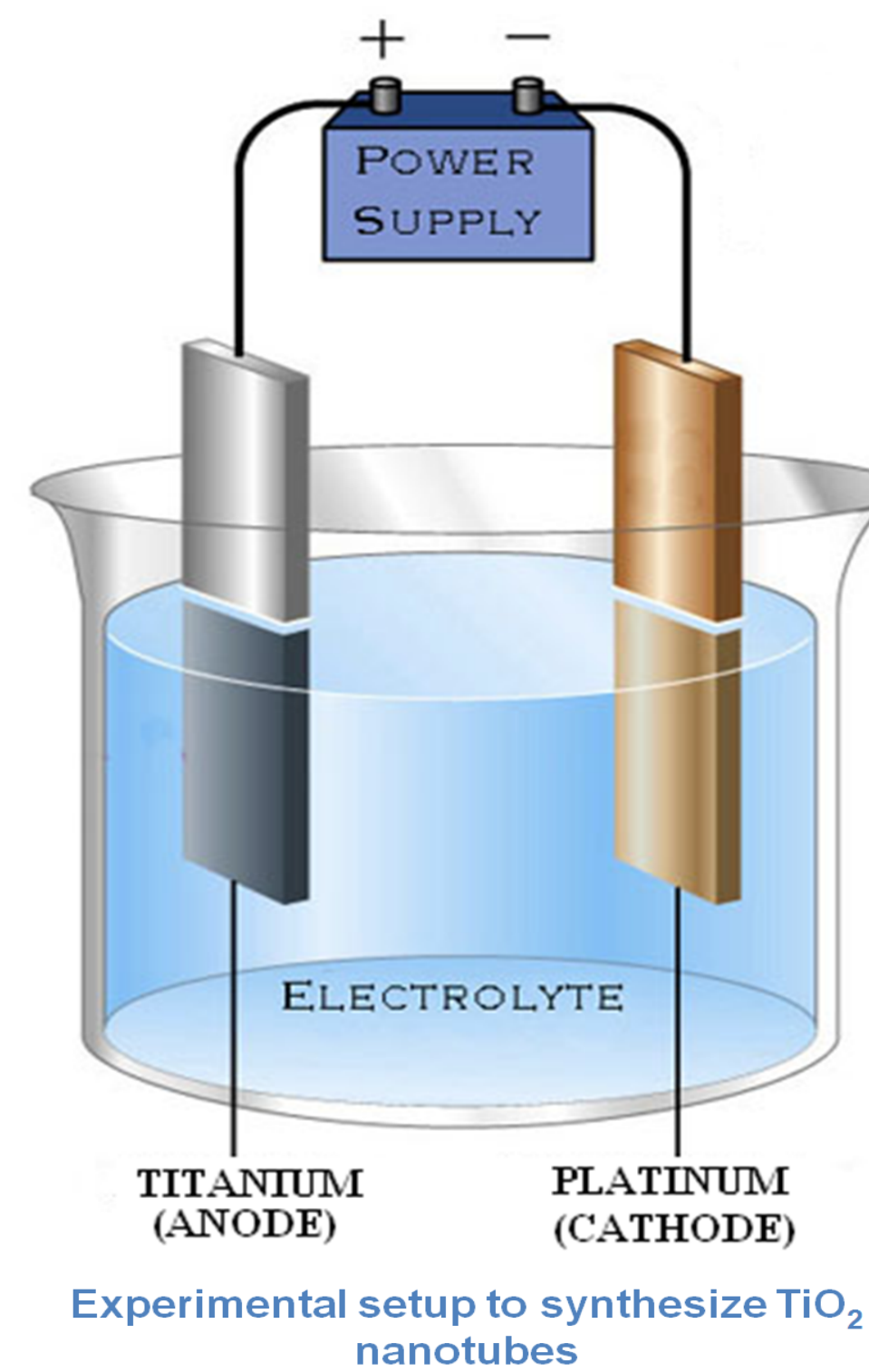


Abstract

- Highly ordered arrays of Titanium dioxide (TiO₂) nanotubes were synthesized from Titanium foil substrate using the electrochemical anodization process
- The topologies (lengths and diameter) of the synthesized TiO₂ are governed by two main process parameters, applied voltage and etching solution concentration
- TiO₂ nanotubes were obtained with diameters between 176 to 227 nanometers. The lengths varied from 75 to 103 micrometers
- The parallel array of TiO₂ were used to fabricate solar cell called the Dye Sensitized Solar Cell (DSSC)

Experiment

- The electrochemical anodization process involves the application of a voltage between two parallel electrodes dipped in an electrolyte
- Titanium foil is used as the Anode while Platinum foil of exact same dimensions is used as the Cathode
- The electrolyte is a mix of Ammonium Fluoride (NH₄F), Ethylene Glycol and nanopure water
- A voltage between 55V to 65V was then applied to the two electrodes to carry out the anodization process
- All the experimental trials were carried out at room temperature. Each trial run of the anodization process was carried out for 24 hours



The anodization process was carried out in different configuration of applied voltage and electrolyte concentration.

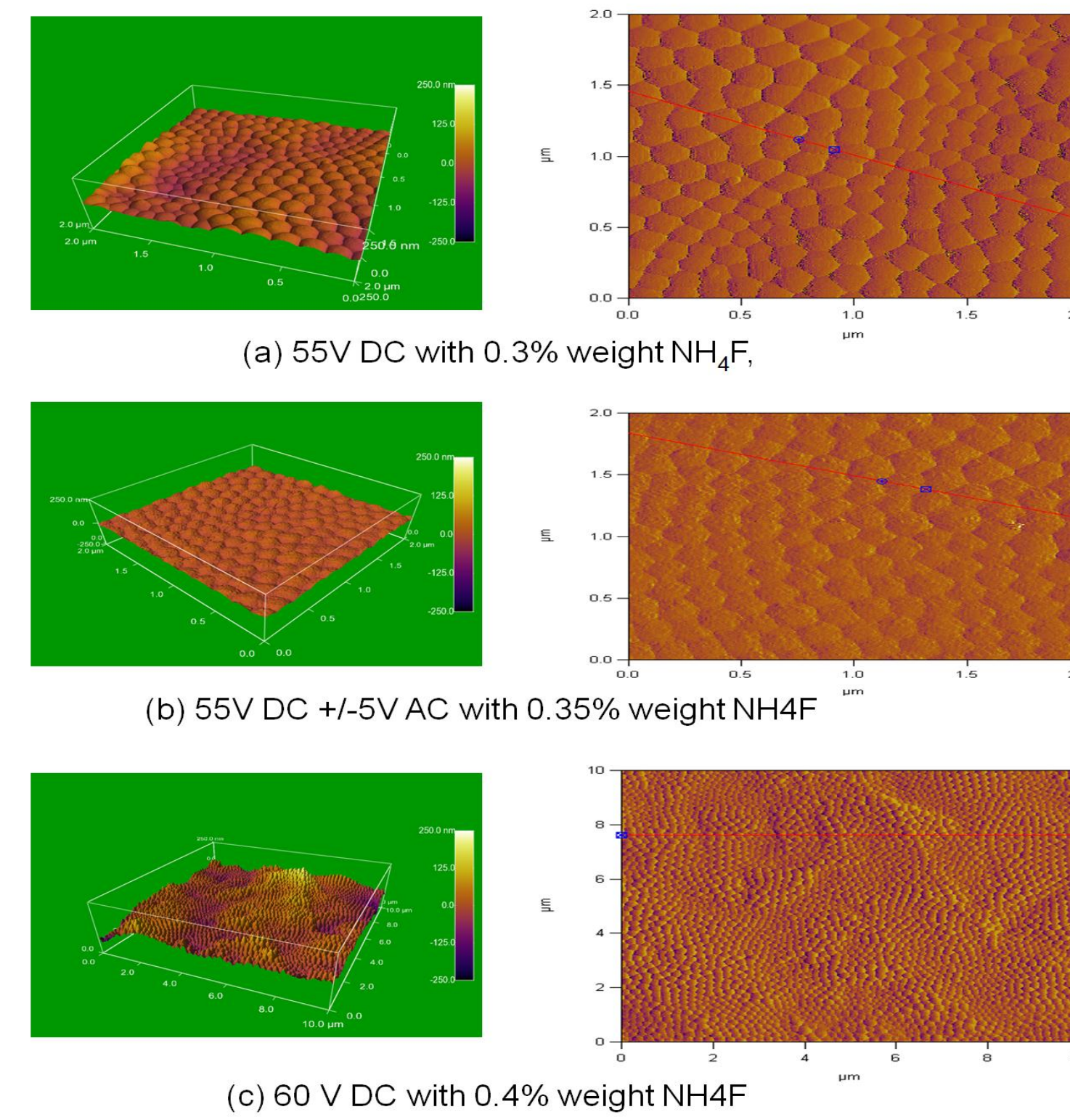
- In first configuration, the applied voltage was 55V DC with 0.3% weight concentration of NH₄ (**sample a**)
- In second configuration, the applied voltage was 55V DC +/-5V AC with 0.35% weight concentration of NH₄ (**sample b**)
- In third configuration, applied voltage was 60 V DC with 0.4% weight concentration of NH₄ (**sample c**)

Table: 1 Effect of voltage and electrolyte concentration on TiO₂ nanotube diameter

	Electrolyte			Voltage (V)	TiO ₂ diameter (nm)
	NH ₄ F	E. Glycol	Water		
Sample a	0.3	97.5	2.2	55	176
Sample b	0.35	97.45	2.2	55 +/- 5	204
Sample c	0.4	97.4	2.2	60	227

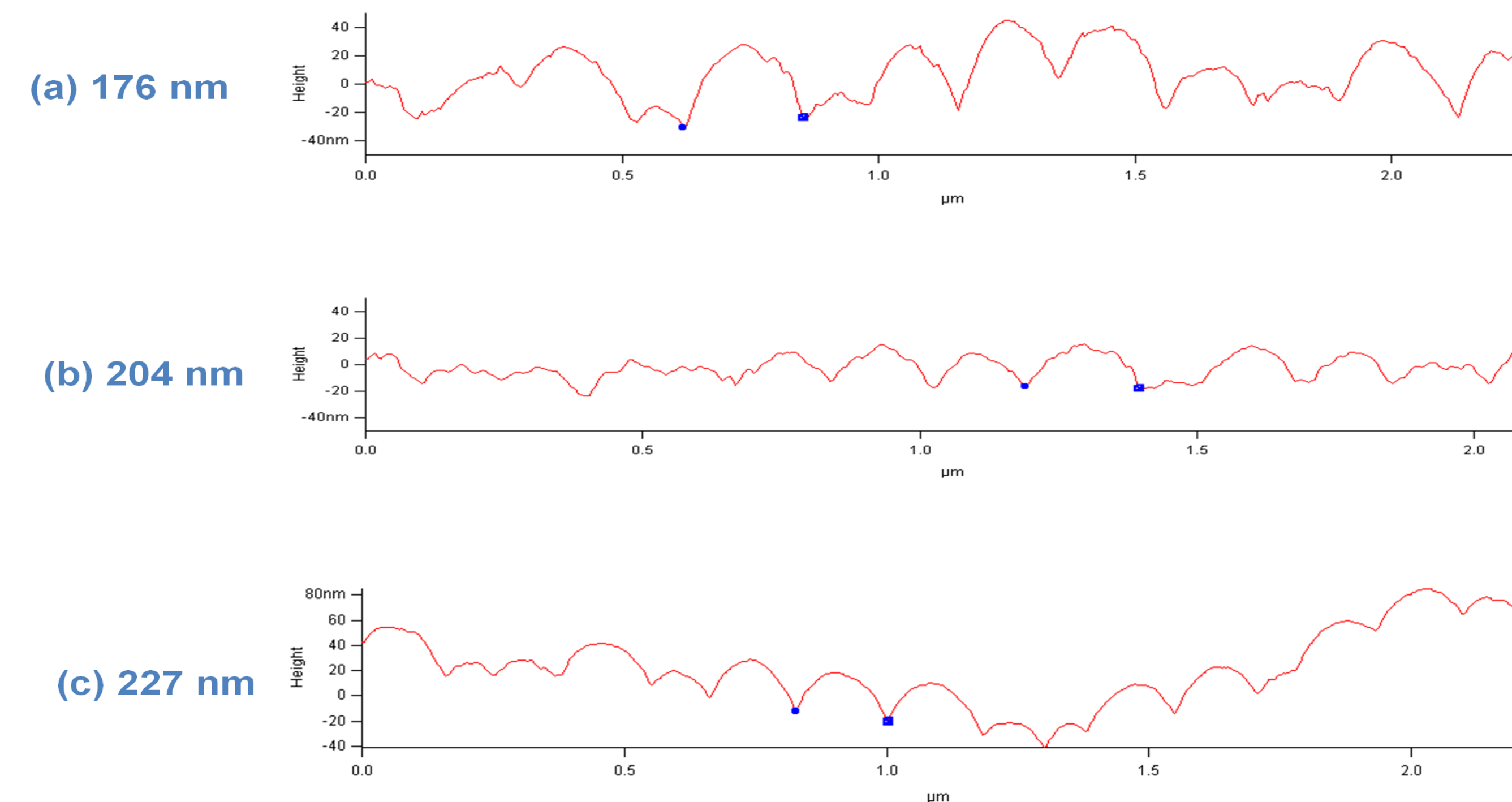
Characterization Results

- An increase in the magnitude of applied voltage causes an increase in nanotube diameter
- The increase in NH₄F concentration also caused an increase in TiO₂ nanotube diameter.



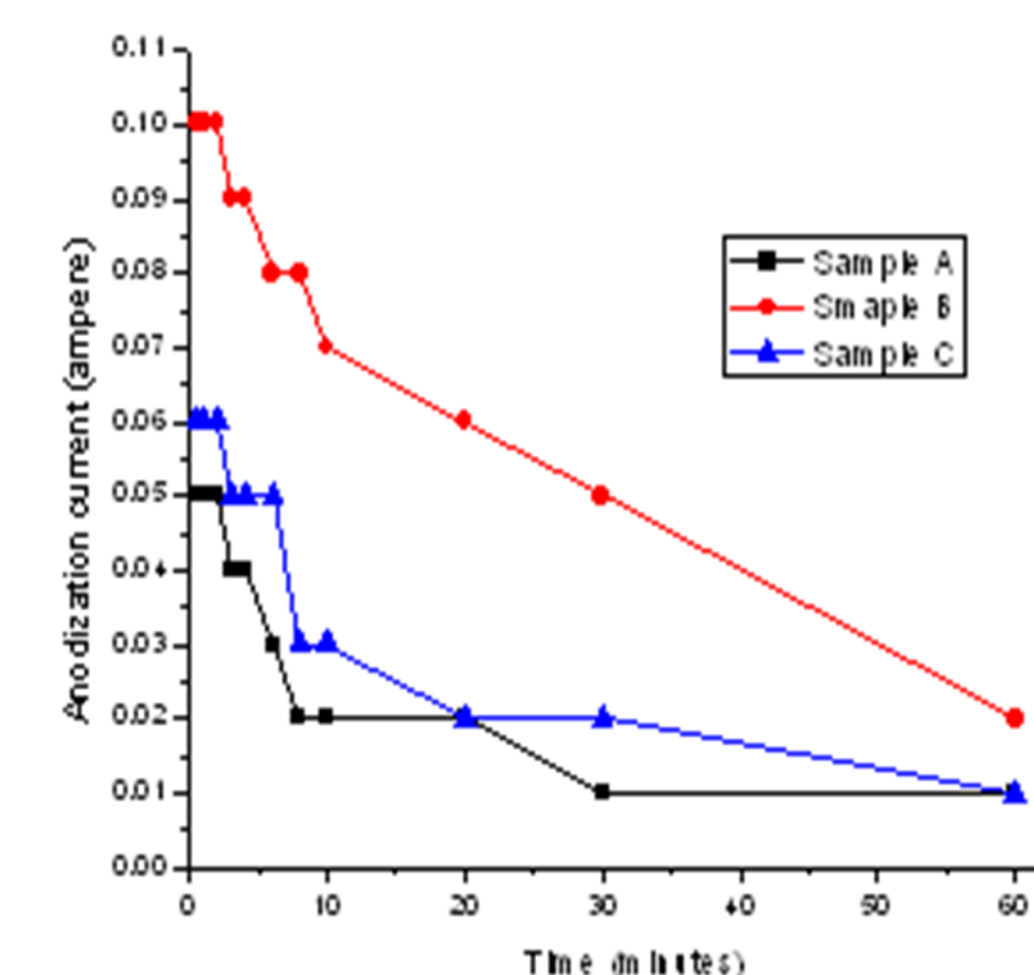
AFM images of TiO₂ obtained with different voltages and electrolyte concentrations

AFM measurement of TiO₂ diameter



Anodization current

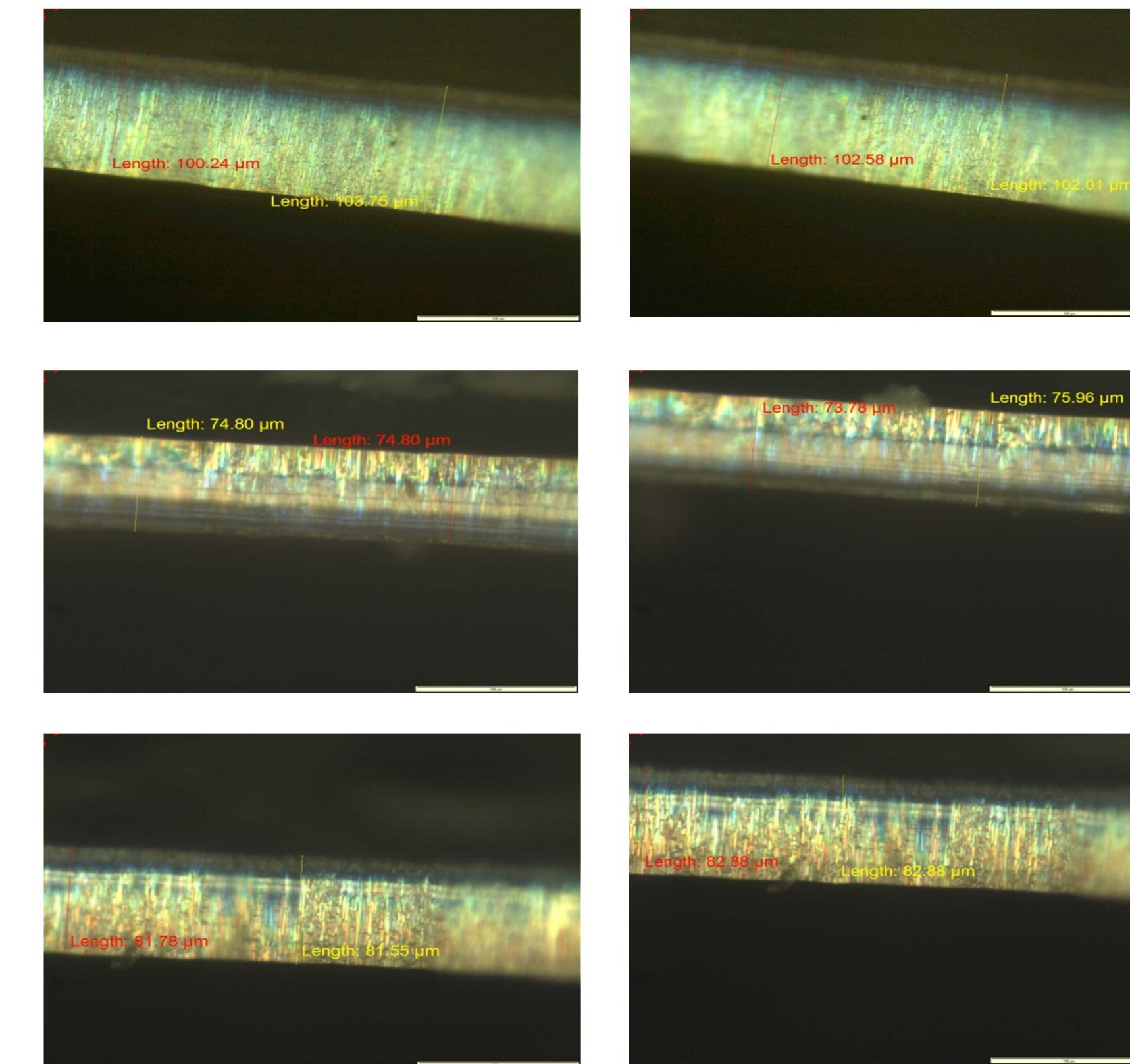
- Initially the anodization current was seen to be high.
- As the anodization progresses, the Titanium electrode gets passivated due to the formation of a thin film of TiO₂.
- This causes the anodization current to drop with the advancement of anodization



Anodization current versus anodization time at constant voltage

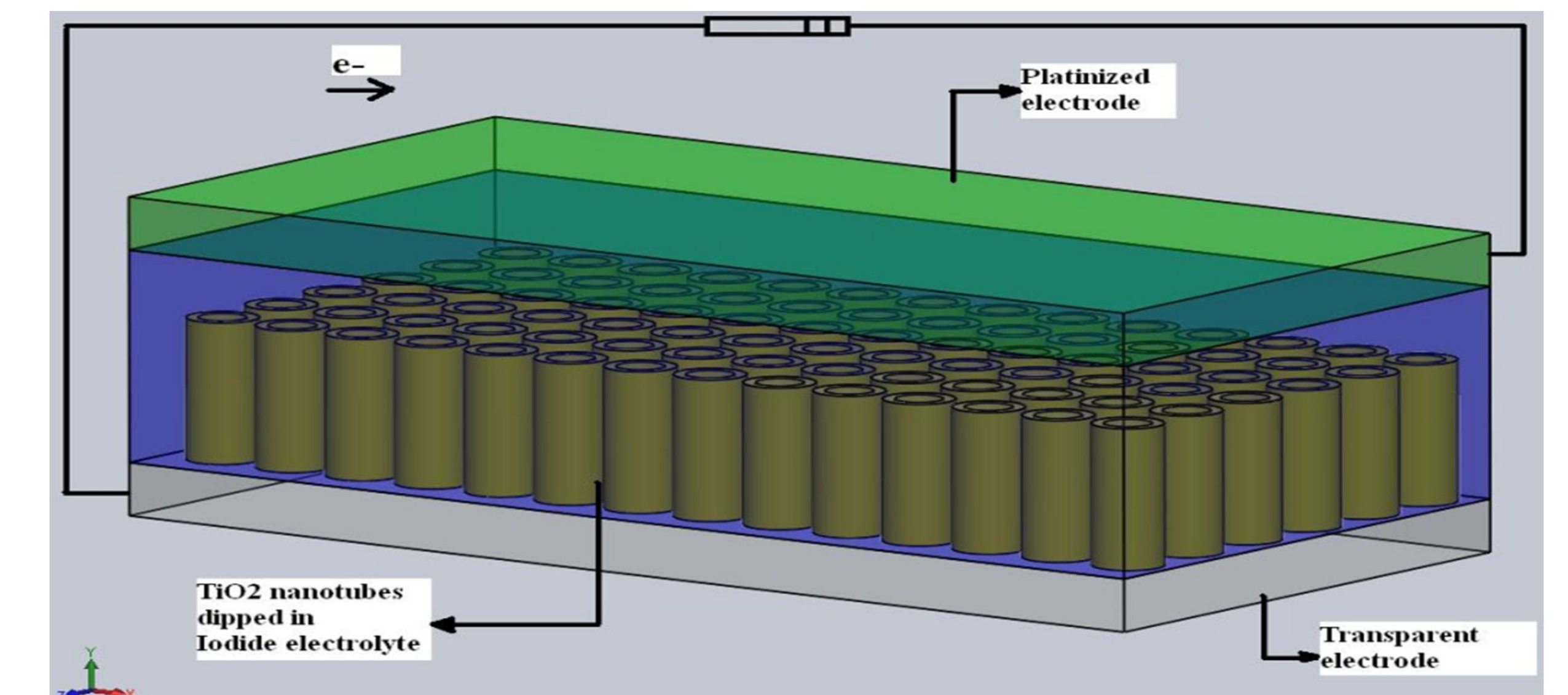
Microscopic length images of the TiO₂ nanotubes

- Sample (a) 55V DC with 0.3% weight NH₄F
- Sample (b) 55V DC +/-5V AC with 0.35% weight NH₄F
- Sample (c) 60 V DC with 0.4% weight NH₄F



SOLAR CELL APPLICATION

- The synthesized TiO₂ nanotubes are used to fabricate new generation solar cells called the Dye Sensitized Solar Cell (DSSC)
- The TiO₂ nanotubes are dipped in an Iodide electrolyte and sandwiched between the electrodes to form a closed circuit that enables the flow of electrons



CONCLUSION

- Titanium dioxide (TiO₂) nanotubes are synthesized using the electrochemical anodization process
- TiO₂ nanotubes of different topologies are produced by varying the process parameters
- The highly ordered arrays of TiO₂ nanotubes are coated with Iodide electrolytes and sandwiched between transparent electrodes to fabricate the Dye Sensitized Solar Cell (DSSC)