

Training Strategy Development: Composite Materials Education for Aircraft Practitioners

Charles Seaton, Principal Investigator







JMS Training Strategy Development





- Motivation and Key Issues
 - Education concerning the safety implications for practitioners interfacing composite materials is becoming a greater priority with the increasing use of composites in commercial aerospace
- Objective
 - Provide a lesson plan which describes an education 'road map' for the composites' practitioner
 - Build on prior initiatives sponsored by the FAA
 - Solicit feedback from industry on specialized topics
- Approach
 - Identify training through surveys, solicit JAMS feedback, integrate prior FAA sponsored content

JMS FAA Sponsored Project Information





- Principal Investigators & Researchers
 - Charles Seaton
- FAA Technical Monitor
 - Curtis Davies
- Other FAA Personnel Involved
 - Larry Ilcewicz
 - Lester Cheng
 - Michael Shiao
 - DER seminar presenters and participants
- Industry Participation (TBD)



Development Outcomes (Phases I – V) Completed December 2008





- Industry standard
 - 3 years in development by broad spectrum of experts from all facets of composites industry
- Demonstration of online training to composites'
 maintenance training
- Technical Center reports currently under review
- Customization of awareness course for aviation safety inspectors (Abaris Training is FAA subcontractor for training up to 3,000 inspectors)
 - On-going administrative support for curriculum (current activity)



Training Strategy Development Justification





| Industry | Skill development via on-the-job training |
|----------------------------|--|
| FAA | Difficulties in recruiting staff with required skills |
| Education gaps | Talent pool versus identified institutions to address subject matter regarded as important in composites |
| Education delivery options | Classroom, laboratory, distance (on-line) |
| Educators | Availability of training expertise |

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| 5 | Strategy Development Strategies | | | | |
|---|--|---------------|--|--|--|
| | Specialized Training | \rightarrow | Skill building in specific areas Institutions responsible for training which have subject matter expertise | | |
| | Safety Awareness (40 - 60 hour classroom equivalent) | \rightarrow | Safety issues Hands-on laboratory FAA guidance and policy | | |
| | Introduction to Composites (8 - 16 hour classroom equivalent) | \rightarrow | Basics of composites' technology Roles & responsibilities (engineers, technicians, inspectors) Composite certification basis | | |

Training Stratagy Dovelopment

A Center of Excellence

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Increasing Specialization

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Training Strategy Development Resources

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| | Conceptual | Developing | Mature |
|----------------------------------|-----------------------|--|---|
| Specialized [Level 3] | Subject Matter TBD | | |
| Safety Awareness [Level 2] | | CMT Classroom (Safety Issues) Regional laboratory site identification | CMT Online (Safety Issues) w/Laboratory (Abaris, Wichita Area Technical College) |
| Introduction [Level 1] | | | CMH17 Tutorial CMT (Prerequisite) |

CMT: Composite Maintenance Technology: Prerequisite, Safety Issues Main Course and Laboratory

CMH-17 Tutorial – Certification and Compliance Basis for Composite Aircraft

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 Image: Strategy Development

 Image: Development

 DER Feedback (Five Groups, 200 Participants)

 Degree of Importance for Courses (5 is highest)



| Composites Structural Design | 4.2 |
|-------------------------------|-----|
| CMH 17 certification tutorial | 4.0 |
| Composites Maintenance | 3.9 |
| Composites Manufacturing | 3.2 |
| | |

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| Online Teaching | 87% |
|--------------------|-----|
| Laboratory | 48% |
| Classroom | 37% |

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Training Strategy Development DER Feedback (Five Groups, 200 Participants) (percentage of respondents listing one or more)



| Bonded Composite Repair | 68% |
|---|-----|
| Static Strength Substantiation | 64% |
| Fatigue and Damage Tolerance | 61% |
| Allowables and Design Value Development | 53% |
| Structural Bonding (composite and metal) | 51% |
| Laminate Bolted Assembly and Repair | 43% |
| Regulatory Requirements | 41% |
| Damage Types and Sources | 33% |
| Inspection Procedures | 32% |
| Composite Structural Analysis & Test Protocol | 32% |

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Training Strategy Development Integrates Initiatives & Course Development



- Composite Maintenance Awareness Course developed by EdCC from 2004 through 2008
- Composite Certification and Compliance Tutorial developed by CMH-17 in 2008
- Composite Manufacturing Course for MIDO engineers in 2001 & 2003
- Composite Module of OK City Airframe Engineers Course in 2007 & 2008
- Coursework customized for the FAA aviation safety inspectors in 2008
- Safety management : Chapter 17, Volume 3 (CMH-17)

JMSIncreasing Industry Involvement and InterfaceVia Technical Reports and Specialized Training





Specialized Training



Training Strategy Development JMS Increasing Industry Involvement and Interface Mapping JAMS R&D to Specialized Training Topics





EXAMPLES ONLY

UW: Improving Adhesive Bonding UW: Thermal Repair WichSU: Surface Evaluation

WichSU : Effect of Repair Procedures



Bonded Composite Repair

U Of Delaware: VARTM Variability WichSU: Statistical Analysis - Allowables



Fatigue and Damage Tolerance

U Of Utah: Fracture Mechanics Test Methods WichSU: Surface Evaluation



Inspection Procedures

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- Online training was indicated for introductory and foundation courses
- Comments indicated that classroom/laboratory MAY be better for specialized training
- A broad strategic framework for curriculum development has been developed
- The FAA role will be migrating from that of sponsor to facilitator, with the expectation that industry will sponsor specialized training.
- Training can increase industry interface with R&D projects, complementing published technical reports



- Benefit to Aviation
 - Integrates prior efforts developed through industry consensus into a strategic education framework
 - Establishes a curriculum lesson plan which is flexible and adaptable to the needs of a large practitioner student audience
 - Provides a framework to encourage industry interface with JAMS research and development activities
- Future needs:
 - Formalize training strategy and JAMS institution roles
 - Customize awareness course content and format to Aircraft Certification Office (ACO) personnel
 - Address the needs of other audience groups within FAA; other regulatory agencies such as EASA, TCCA Edmonds Community College