The Reverse Engineering Laboratory supports local and national industry to create 3D models from physical parts and products. Within one lab, we can reverse engineer a part, make design modifications and inspect to the new design or original CAD data.

# REVERSE LINES ENGINEERING



# **CAPABILITIES**

- High Detailed 3-D Laser Scanning and point cloud generation
- Long Range 3-D Laser Scanning and point cloud generation
- Digital Inspection of physical parts
- Reverse Engineering physical parts to solid
- CAD geometry is part of the Reverse Engineering physical parts to solid CAD Geometry

# **LAB EQUIPMENT**

- Hexagon Metrology 4.5.4 SF CMM
  - Shop Floor CMM
- 6' Romer Absolute Arm
  - Point repeatability less than .025mm
- CMS 108 Scan Head to attach to Romer Arm
  - Captures 30,000 points per second
  - Point Cloud Accuracy: 0.002"
- Leica P40 HDR 3D Scanner
  - Hemispherical scanning up to 885ft
  - Up to 1 million points per second
  - HDR imaging integrated into scan data
- Leica Absolute Tracker AT901 & Leica Absolute Tracker AT960
  - Portable Long range CMM and Target Tracking
  - T-Scan, T-Probe, T-Mac
  - Long Range Scanning and Probing

# Surphaser25HSX Hemispherical Scanner

- Portable long range scanning
- 1.2 million points per second scanning
- Range: Approximately 200ft

# Cognitens WLS400A White Light System

- Field of View: 20"x20" or 27.5"x27.5"

# Q-Flash White Light System

- Field of View: 14"x14"
- Point Cloud Accuracy: 0.004"
- Portable and handheld

# Creaform Go!SCAN 50

- Handheld portability
- Instant data alignment from parts geometry
- Full Color Scan
- Part Size range 1 10ft

# **SOFTWARE AVAILABLE**

- CATIA V5 & V6
- Spacial Analyzer
- Polyworks
- Magics



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